

R&S REDCO INC

{since 1969}

ISO 9001:2008/AS 9100 Rev. B

Facilities List

Milling Centers:

- BRIDGEPORT, GX 1000 (40" x 21" x 21") **{NEW}**
Vertical Machining Center (X,Y,Z), configured with three guideways and five guide trucks on both the X- and Y-axis; two guideways and six guide trucks on the Z-axis.
- OKUMA, MC-V 3016, 30" x 16" with Indexer, High Pressure Coolant & Chip Conveyor.
- BRIDGEPORT, GX 1600, 27 ½" x 63" Travel, High pressure coolant, with indexer.
- OKUMA, Millac 44 Horizontal Milling Center, 15" x 18" x 16" Travel, with pallet changer.
- BRIDGEPORT, Milling Machines (2), Power Travel.

Turning Centers:

- OKUMA, L370 MW Twin Spindle with live tooling and bar feed, 2 3/4" thru Spindle.
- OKUMA, ES-L8 with bar feed, 1 5/8" thru Spindle, 8" Swing.
- OKUMA, LB-12 with bar feed, 1 5/8" thru Spindle, 8" Swing.
- METHODS, Slant 50C, 2 ½" thru Spindle, 10" Swing.
- HARRISON, Alpha-460T, 16" Swing, 6 Ft. Bed.
- HARDINGE, Second Operation Lathe with Turret
- CLAUSING, 14" Lathe

Part Marking:

- TRUMPF Trumark Station 5000-Laser Part Marking

Drill/Tapping /Cutting:

- BURGMASER, Multi-Spindle Drill Press
- DELTA, Drill Press(3)
- DELTA, Press with High Speed Tapping
- KALAMAZOO, Cut-Off Saw
- Calibrated Master Gage Block Set
- DELTA, Band Saw
- ECONOLINE, Bead Blaster
- SWEECO, Vibration Burring System

Quality Control: { ISO 9001:2008/AS 9100 Rev. B }

- One Full Time Quality Control Inspector
- DELTONIC, DH 14 Optical Comparator
- FOWLER SYLAS, Electronic Height gage
- BROWN & SHARP, Profilometer –Roughness Gage
- STARRETT, Granite Surface Plate-Grade-A-Inspection, 18" x 24"
- FOWLER, Dial Bore Gage- 1.4" to 6"
- Chamfer Gage Set
- SWIFT, Inspection Microscope
- All Standard Micrometers(0" – 10" Calibrated)
- All Standard Thread Rings and Thread Plugs – Certified
- VERMONT, Gage Pins- .011' thru 1.00"

Vendor Support:

- WELDING: [Steel, Alum., Stainless/TIG & MIG]
{CERTS: AWS D17.1; EMC-GTAW-01; P8-GTAW-3469; RCW-GMAW-01}
- HEAT TREATING
- METAL FABRICATION: [water jet/ laser cut, punch, form, surface conditioning, welding, etc]
- CASTINGS, EXTRUSIONS, MOLDS
- FINISHING: Plate, Paint, & Powder Coat

Phone: [\(781\) 792-1717](tel:(781)792-1717); Fax: [\(781\) 982-4999](tel:(781)982-4999); General Email: sales@rsredco.com Website: www.rsredco.com

160 Pleasant Street / Rockland, MA. 02370